



## Product: Industrial Enamel paint

Industrial Enamel is a time tested and proven high quality solvent based hi-gloss enamel paint. It is made with the best quality light fast pigments, which ensures better gloss, hiding and durability. It is recommended for suitably primed interior and exterior wood, metal, and walls.

### Product Features:

Dry Film Thicknes	Colours Available	Applicable for corrosive env	Coverage
50 micron with 2 coats	Over 25 	C1 	10-12 sqm/L/Coat

### Surface Preparation:

Before painting metal surfaces, the surface must be made free of rust, dirt, oil and grease. Remove grease, oil, and other contaminants by degreasing solvents.

Scrapping: Prepare the surface by scrubbing with wire brush or sand/emery paper no. 150/180 to ensure the surface is clean and smooth. Wipe clean with MTO and make sure the surface is fully dry.

### Application Procedure:

Shake up the container or stir with material uniformly. Normally no thinning of this primer is recommended. Apply one coat of Red Oxide Metal Primer with the help of good quality brush or spray depending on the nature of the substrate. For best results, allow the 1st coat of primer to dry overnight. Sand the primed surface with sand/Emery paper No. 150/180 & wipe clean with MTO before application of 2nd coat. After 2nd coat of primer, the surface should be fully dry. Rough the primed surface with sand/emery paper No. 180 and wiped clean before application of the topcoat.

### Technical Details:

- > Drying Time (touch dry): not more than 4 hrs.
- > Drying Time (handling dry): not more than 18 hrs.
- > Finish: Glossy
- > Sheen level: 60 to 70 GU at 60°
- > Flash point: Above 30° Celsius
- > Stability of thinned paint: To be used within 24 hours.

### PRECAUTIONS:

- > Please refer to MSDS doc of the paint for information on safety measures while handling the paint.
- > Store the container with the lid tightly closed and in upright position in a cool and dry position.